

Rev 5/12

## **DOMINATOR 2 SERIES SIDESTEPS**

ASSEMBLY & INSTALLATION INSTRUCTIONS PART NO. D24411 05-12 TOYOTA TACOMA EXT CAB

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

<u>QTY</u>	PARTS DESCRIPTION	<u>QTY</u>	PARTS DESCRIPTION
12	M8 X 25MM HEX BOLTS	1	TO4D DRIVER SIDE FRONT BRACKET
12	5/16" FLAT WASHERS	2	TO3D DRIVER SIDE CENTER & REAR BRACKET
12	5/16" LOCK WASHERS	1	TO4P PASSENGER SIDE FRONT BRACKET
12	3/8" X 1 1/4" HEX BOLTS	2	TO3P PASSENGER SIDE CENTER & REAR BRACKET
24	3/8" FLAT WASHERS	1	D24411P PASSENGER SIDESTEP
12	3/8" LOCK WASHERS	1	D24411D DRIVER SIDESTEP
12	3/8" HEX NUTS		

## **INSTALLATION INSTRUCTIONS**

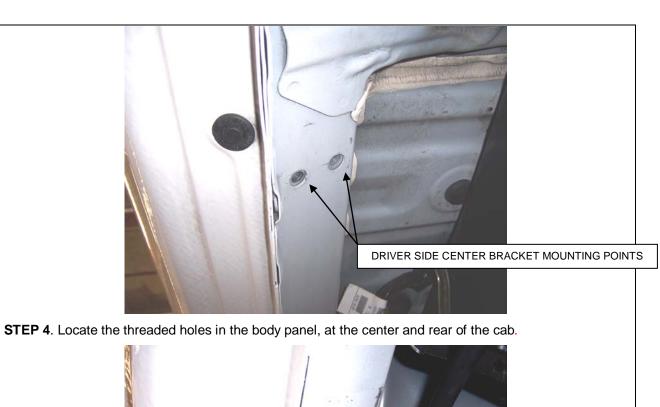
STEP 1. Read the instructions completely before you begin the installation.



**STEP 2.** This installation uses (3) brackets per side. Begin by installing the driver side front bracket. Locate the (2) threaded holes in the underside body panel.



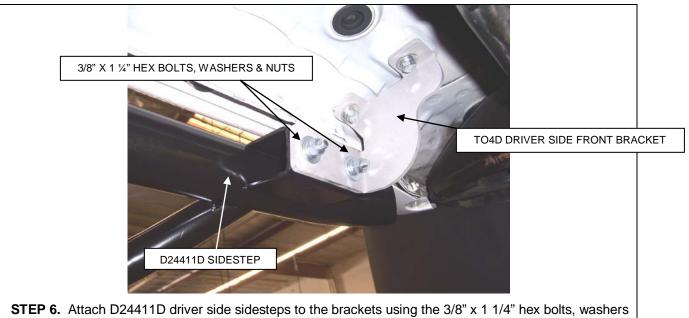
STEP 3. Loosely attach TO4D front bracket to the body panel using the M8 hex bolts, and 5/16" washers.



DRIVER SIDE REAR BRACKET MOUNTING POINTS



**STEP 5.** Loosely attach the TO3D center and rear brackets, to the body panel using the M8 hex bolts, and 5/16" washers.



and nuts.

- STEP 7. Align the sidestep with the body, and then tighten all bracket and sidestep nuts and bolts.
- **STEP 8.** Repeat the above steps to install the passenger side brackets and sidestep.

## Features and Benefits:

## Dominator II (one piece)

- Application specific installation brackets make for faster, easier installation
- Patented step and mounting system allow easier, safer entry and exit
- No drilling required on most models and body lift kit compatible
- Cab length
- 2" round bars with aluminum step pads
- Will ship UPS
- Available in black powder coat finish with a limited 5-year warranty
- · Polished stainless steel with a limited lifetime warrantv
- U.S. Patent No. 6,588,783 6,874,801 and other patents pending

Warranty: Go Rhino! Products® warrants its products to be free from defects in materials and workmanship. This limited warranty extends for 5 years/50,000 miles (whichever comes first) for black, 5 years/50,000 miles (whichever comes first) for chrome and a limited lifetime for polished stainless from the date of purchase for parts purchased after April 2004. Warranty claims must be accompanied with original invoice and photos. It is the customer's responsibility to protect the finish with regular applications of a nonabrasive polish that is compatible with the product's finish. This warranty covers the cost of the product only and does not include the cost of removal, installation or shipping. This warranty is void if the product shows signs of alteration, misuse, mishandling, improper care, neglect, improper application, and/or damages improper installation. This warranty provides a one-time replacement on workmanship if all of the above conditions are met.

Liability: Go Rhino! Products® Grille and Brush Guards are designed to enhance the styling of the vehicle only; they are not intended as collision protection bumpers. Go Rhino! Products'® liability is limited to the repair or replacement of the defective part(s) made by GoRhino! products®. The item(s) will be subjected to inspection by Go Rhino! Products®. Part(s) that in our opinion were damaged by incorrect fitting, neglect or improper use will not be replaced or repaired. Go Rhino! Products® reserves the right to change specifications, terms, conditions and prices of items shown in this catalog without notice.

Please do not return this product to place of purchase.

If you have defective, missing or damaged parts or need assistance, please contact Go Rhino Products for fast, friendly customer service at: 1-888-427-4466 or email:

warranty@gorhino.com