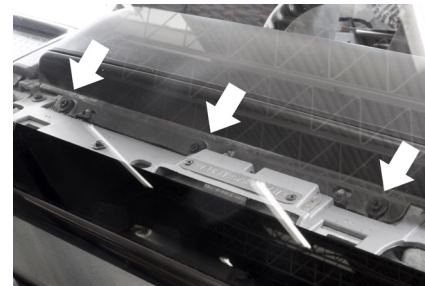




Installation complete.



## INSTALLATION INSTRUCTIONS JEEP WRANGLER TJ DASH PANEL 1997-2006 2650-1898-77



- 1) Remove the factory windshield vent trim piece by gently prying from the edge. This is secured with clips that easily pop out.
- 2) Remove the three screws from the back of the factory bezel (closest to the windshield). Retain the screws, they will be reused in the installation of your new panel.



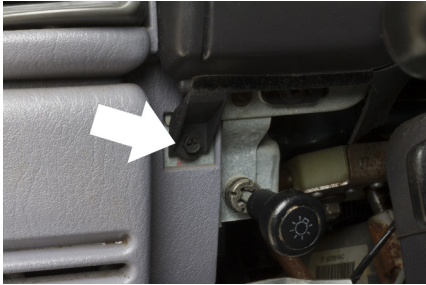
- 3) Remove the two screws that hold the dash panel below the steering column. There is one screw on each side; one near the headlight switch and one near the ignition switch. Retain the screws, they will be reused during installation.



### Auto Meter Gauge Works Three Year Limited Warranty

Gauge Works warrants to the consumer that all Auto Meter Gauge Works products will be free from defects in material and workmanship. Products that fail will be repaired or replaced at Auto Meter Gauge Works' option to the consumer, when determined by Auto Meter Gauge Works that the product failed due to defects in material or workmanship. This warranty is limited to the repair or replacement of parts in the Auto Meter Gauge Works Product and the necessary labor done by Auto Meter Gauge Works to effect the repair or replacement of the Auto Meter Gauge Works product. In no event shall this warranty exceed the original purchase price of the Auto Meter Gauge Works product nor shall Auto Meter Gauge Works be responsible for special, incidental or consequential damages or costs incurred due to the failure of this product. Warranty claims to Auto Meter Gauge Works must be transportation prepaid and accompanied with proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. Improper use or installation, accident, water damage, abuse, unauthorized repairs or alterations voids this warranty. Auto Meter Gauge Works disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by Auto Meter Gauge Works. This warranty is made solely by Gauge Works with Auto Meter being the agent to contact for warranty claims. If the partnership between Auto Meter and Gauge Works dissolves, then all warranty adjustments will be covered by the Gauge Works Co.

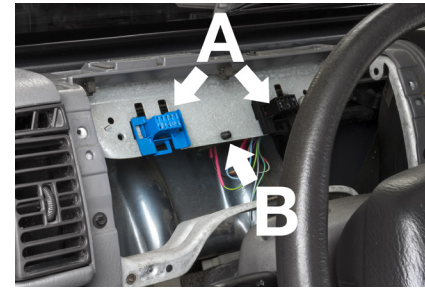
FOR SERVICE CONTACT: AUTO METER PRODUCTS Inc. 413 W.  
Elm St., Sycamore, IL 60178 USA (866)248-6357 or  
Email us at [service@autometer.com](mailto:service@autometer.com)



- 4) Remove the remaining two screws from the bottom of the factory bezel. They are located on the bottom left and bottom right of the factory bezel. Retain the screws, they will be reused in the installation of your new panel.

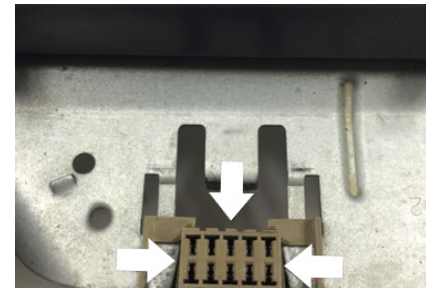


- 5) Remove the 4 screws securing the factory instrument cluster. These screws will not be reused.

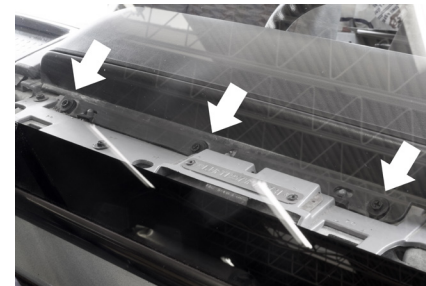


- 6) (A) Remove the 2 factory wire harness clips by pushing the side tabs in and sliding the clip down. (B) Push the black plastic fastener through the metal, releasing the wire harness.

**NOTE:** These are the harnesses where you need to locate the wires for your turn signals, high beam, check engine, parking brake, and 4WD



- 7) Push the side tabs in and slide the clip down to remove the connector from the sheet metal. **DO NOT** reinstall clips into the dash after you have finished your wiring. The clips will interfere with your new gauges. Secure the clips by using zip ties to keep the wires out of the way.



- 8) After installing your gauges into the panel, mount your new panel. Install the 3 factory screws on top, near the windshield. **NOTE:** It is important to install these first.

- 9) Install the two lower factory bezel screws (Removed in step 4) into the new panel.  
10) Factory interior panels are installed opposite of removal.

**NOTE:** For installing part # 90010, the upper right and left cutouts are designed to fit Carling Technologies V-Series: Contura rocker switches.