INSTALLATIONS INSTRUCTIONS PART#4127(B-C-PS) SIDE BAR 09-13 F-150 SUPER CAB (NEW BODY STYLE)

Parts List:				Required Tools (no i	included)
ITEM	QTY.	DESCRIPTION	TORQUE MAX.	DESCRIPTION	QTY.
1	1	Side Bar Set	-	9/16" Socket / Wrench	1
	1	BRK-37229 Brackets kit includes:	-	3/4" Socket / Wrench	1
2	1	Front Mounting Brackets Set	-	1/2" Socket / Wrench	1
3	1	Front auxiliary Brackets Set	-	7/16" Socket / Wrench	1
4	1	Rear Mounting Brackets Set	_	Ratchet	1
		5/16" Bolt Plate	- 11 Lb.Ft	Ratchet extension	1
5 6	2 4	1/2" Bolt Plate	75 Lb.Ft		I
0	4		73 LD.1 (ILLUSTRATION	N 1.
7	1	KTE-37229 Hardware kit includes:			
8	6	1/2 x 2" Hex head bolt zinc plated	75 Lb.Ft		(3)
9	12	1/2" Flat washer zinc plated	-		\sim
10	10	1/2" Lock washers zinc plated	-		and l
11	6	1/2" Hex nut zinc plated	75 Lb.Ft		
12	2	5/16" Flat washers zinc plated	-		✓ ¥
13	2	5/16" Lock washers zinc plated	-		
14	2	5/16" Hex nut zinc plated	11 Lb.Ft		(2)
15	2	1/4 x 1" Hex head bolt black plated	9 Lb.Ft		\smile
16	4	1/4" Flat washer black plated	-	C D	
17	2	1/4" Lock washer black plated	-		
18	2	1/4" Hex nut black plated	9 Lb.Ft	4	
structions				A	4im a. 40 min
Structions	5.			Approximate installation	time: 40 min.
		121111			
			RATION 2.	, FRONT	F
			RATION 2.	FRONT	
	200		(RATION 2.	FRONT	
			(RATION 2.	FRONT	
8 9	9		RATION 2.	FRONT	14
89	9			5 12 13	14
89	9				14
89	9			5 12 13	14
89	9				
89	9				
					~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~

## INSTALLATIONS INSTRUCTIONS PART#4127(B-C-PS) SIDE BAR

**1.** Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.

2. To install front mounting bracket locate in the rocker panel remove the tape covering the holes and insert the (1) 1/2" bolt plate. See picture 1 & 2.

a).- Remove the bolt and clip nut. See picture 2.

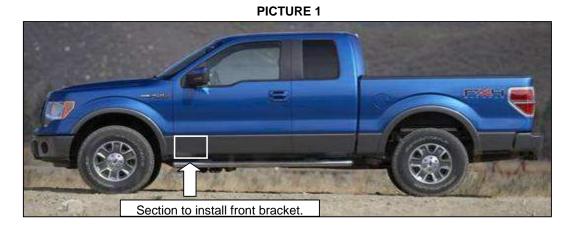
b).- Install the front mounting bracket using corresponding hardware. Leave loose. See illustration 2.

c).- Secure front mounting bracket's face towards the floor using (1) 3/8 x 1 1/4" carriage head bolt with corresponding provided hardware.

Leave loose. See Illustration 2.

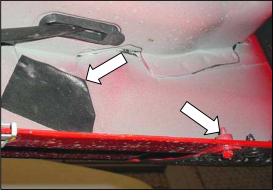
**3.** To install front auxiliary mounting bracket locate and remove the cover tape behind the front mud guard and insert into the square hole (1) 5/16" bolt plate. **See picture 3.** 

a).- Install the front auxiliary mounting bracket using corresponding hardware. Leave loose. See illustration 2.





**PICTURE 3** 



Remove this cover hole tape and bolt & clip nut. Front driver's side shown.

THOMAS OF THE PARTY OF THE PART

Insert into the square hole steel bar with 5/16" bolt. Front driver's side shown.

4. To install rear mounting bracket, locate and remove at the rocker panel the cover tape and insert into the largest round hole (1) 1/2" bolt plate and place into the small round hole (1) 1/2 x 2" hex head bolt. See picture 4 and installation sequence.
a).- Install the rear mounting bracket using corresponding hardware. Leave loose. See illustration 2.

Cleaning and care instructions:	Design :	Quality:				
Keep your product clean. Do not use abrasive cleaners or polish. We recommend only non-abrasive automotive wax such as pure carnauba to avoid scratches or rust.						

## INSTALLATIONS INSTRUCTIONS PART#4127(B-C-PS) SIDE BAR

