

INSTALLATION INSTRUCTIONS

PART#4429(B-C-PS) 05-13 TOYOTA TACOMA DOUBLE CAB. 60.3" BED

Parts List:	(1) HARDWARE KIT 37188 INCLUDING:
QTY:	T01 (2) 1/2 X 2" hex head bolts
P01 (1) Side bar set Driver & Passenger	T02 (6) 1/2" flat washers
P02 (1) Front bracket set Driver & Passenger	T03 (2) 1/2" lock washers
P03 (2) Rear brackets Driver & Passenger	T04 (4) 1/2" lock nuts
P04 (2) Brake line relocators (Not shown)	T05 (2) 1/2 x 3" hex. head bolts
P05 (2) Fixing plates Driver & Passenger	T06 (2) 1/2 x 1 1/2" flat allen head bolt
P06 (2) Spacers	T07 (2) M8 x 25 mm hex. head bolt
	T08 (2) 5/16" flat washer
	T09 (2) M8 lock nuts
	T10 (2) 5/16" Lock washer
	T11 (8) 7/16" Plastic washer

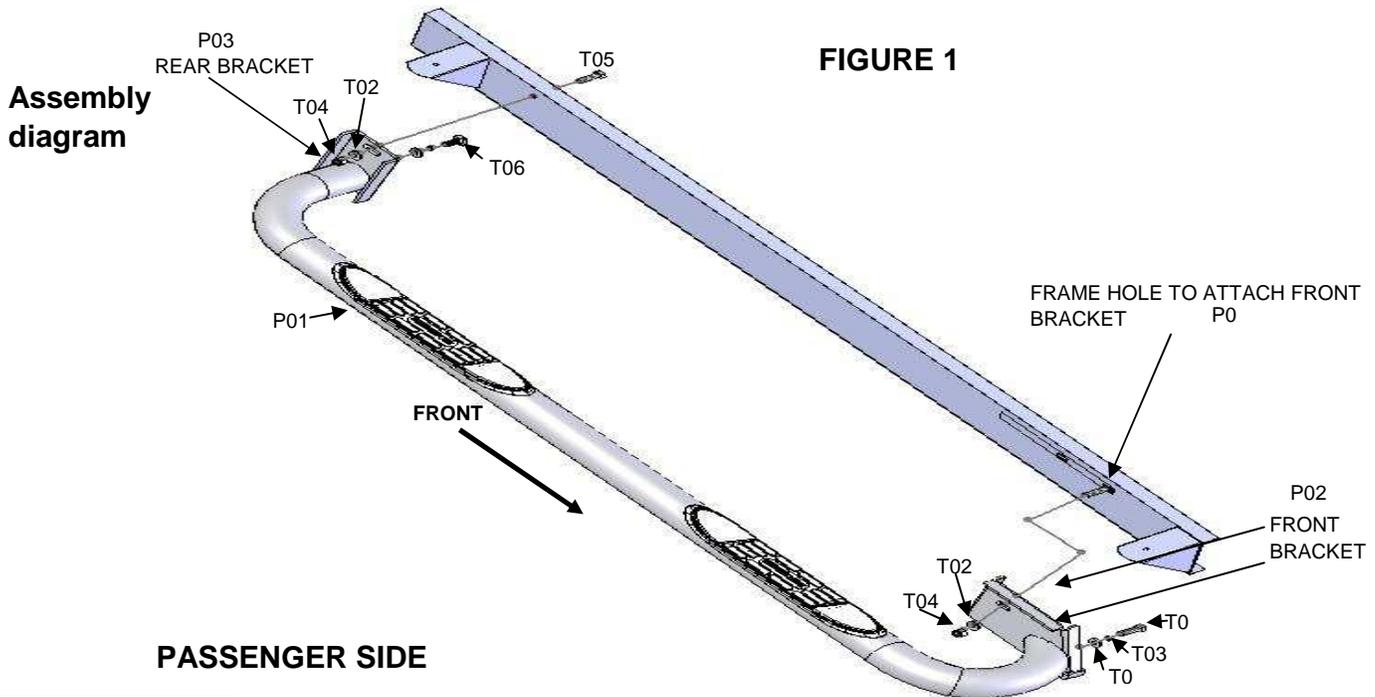
Tools required:

3/4" socket	Ratchet	Ratchet extension
3/4" wrench	13 mm wrench	

Instructions:

Approximated installation time: 35 min

1. Read and understand instructions completely before beginning installation.
2. Identify the correct sidebar side before installing, the side that has the bent at 90° is the the one that is in the rear part of the vehicle. **Fig. 1.**
3. Remove rear line brake, to attach it to the relocator as shown in **figure 2.**
4. Install the brackets to front and rear end of tube as shown in **figure 3.**
5. Install fixing plates,(Use plastic washers for easy installation), as shown **figure 4.**
6. Install side bar pre-assembled on bolts previously installed, as shown **figure 5,** do not tighten yet.
7. Make any final alignment and tighten all bolts. Repeat for the opposite side.
8. You may need to retighten all bolts periodically.



Cleaning and care instructions:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Design: |

Quality: |

INSTALLATION INSTRUCTIONS

PART#4429(B-C-PS)

Figure 2

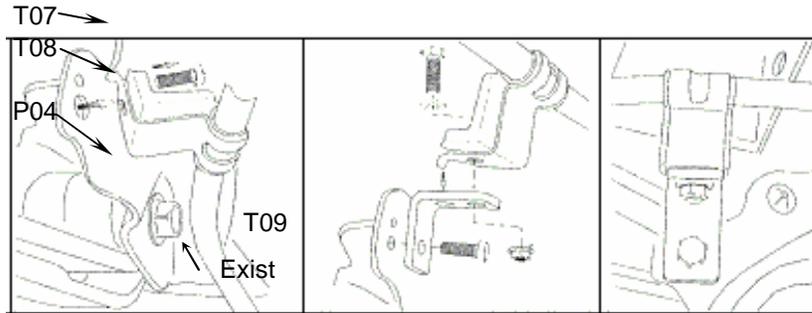
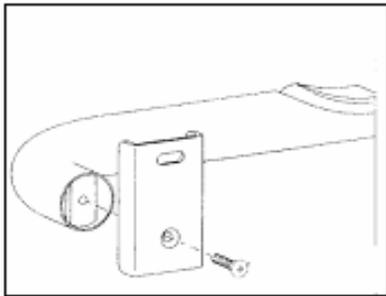
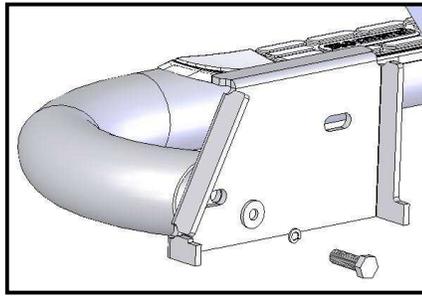


Figure 3

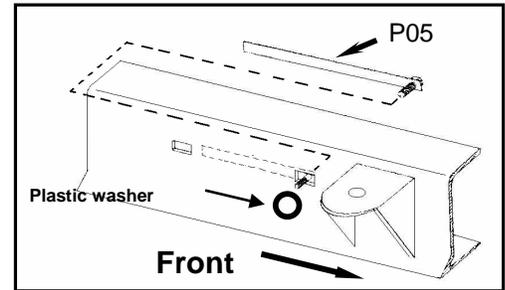


REAR SIDE



FRONT SIDE

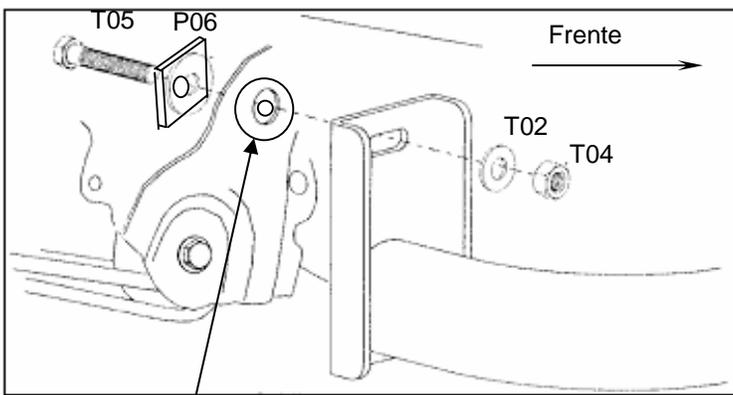
Figure 4



FRONT SIDE

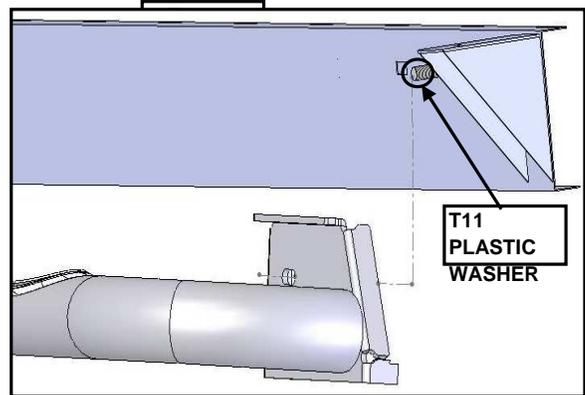
Figure 5

REAR BRACKET



T11 PLASTIC WASHER

FRONT BRACKET



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