

TUFF COUNTRY SUSPENSION

FORD F100, F150
1970-79
BRONCO
1978-79

RADIUS ARM DROP BRACKETS
Instruction sheet Part #DDFX4

PARTS LIST:

- ◆ 1) Radius arm drop bracket - passenger side
- ◆ 1) Radius arm drop bracket - driver side
- ◆ 12) 1/2" x 1 1/4" bolts
- ◆ 12) 1/2" lock nuts
- ◆ 24) 1/2" flat washers

Congratulations on your selection to purchase a Tuff Country Suspension System. We at Tuff Country are proud to offer a high quality product at the industries most competitive pricing. Thank you for your confidence in us, and our product.

***Important Notes:** Please read before beginning installation.

Read and understand all sections of instruction sheet.

Check off parts list to be sure all parts are on hand. If any part is missing, you may call Tuff Country at (800) 288-2190.

TUFF COUNTRY SUSPENSION highly recommends a qualified and or certified mechanic to perform this installation.

Front end alignment will be required, After installation is completed.

Use locktite on all factory bolts and new bolts pertaining to this suspension system.

INSTALLATION INSTRUCTIONS

1. Raise front of vehicle and place jackstands behind stock radius arms on the frame. Lower axle until tires are off the floor.
2. Unbolt O.E.M. bolts and nuts from the stock radius arms. (Driver side and passenger side.) Now remove washer and rubber bushings.
3. Drill out and/or unbolt rivets or bolts from existing radius arm brackets. Remove both brackets frame rail.
4. Drill out existing holes to 1/2" holes.
5. Place new radius arm drop brackets on the frame and bolt together at each mounting point. **Note:** Make sure that bracket seats to the bottom of the frame rail first.
6. With bracket in place, guide radius arm through new bracket. Replace rubber bushings with polyurethane included in suspension kit. **Note:** If not purchased with system, order part no. SAB. Install washers in original location.
7. Check all nuts and bolts for proper torque. Re-check brackets for proper installation.
8. Raise vehicle, remove stands and lower vehicle.